



BIONAP
BIOACTIVE NATURAL PRODUCTS

HYBRID MAKE-UP
FORMULATION BOOKLET



PROTECTIVE FOUNDATION



PUFFY EYES TREATING CONCEALER



PERFECTING POWDER



BRIGHTENING MINERAL



FOUNDATION HYDRATING AND HEALING LIP TINT



MEDITERRANEAN LIP GLOSS



PROTECTIVE FOUNDATION



More than a foundation. This formula is enriched with **OLEA-HT 10**, a sustainable active ingredient that is a global photoprotector. It protects from UV and blue light-induced oxidative stress, stimulating collagen synthesis. **CARDO OIL** provides nourishment and anti-aging properties.

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KEY INGREDIENTS



OLEA HT™ 10



CARDO Oil™

CODE: PRF 0303-22

MANUFACTURING PROCESS:

Heat phase A and C, separately at 85°C.

When phase A reaches the temperature, add phase B.

Add phase C to phase AB under stirring, slowly, maintaining the temperature at 75°C. Homogenize. Keep under stirring and below 60°C add phase D.

Below 40°C add the pre-mixed phase E.

Add phase F, one ingredient at a time.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance:

tinted cream

pH: /

VISCOSITY: (IKA ROTAVISC me-vi, spindle SP-10, 50 rpm, 20°C): 6920 cP

99,25%*
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Polyglyceryl-3 Polyricinoleate	3
	Polyglyceryl-3 Polyricinoleate (and) Polyglyceryl-4 Oleate (and) Propanediol	1
	Isononyl isononanoate	8
	Ethylhexyl palmitate	5
	Diisostearoyl Polyglyceryl-3 Dimer Dilinoleate	4
	Hydrogenated castor oil	0,5
	Cera alba	0,5
B	Titanium dioxide/CI 77891 , Aluminum Hydroxide, Sodium Lauroyl Glutamate, Lysine and Magnesium Chloride.	7
	Iron oxides (CI77492), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,7
	Iron oxides (CI77491), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,23
	Iron oxides (CI77499), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,07
C	Glycerin	3
	Magnesium sulphate heptahydrate	1
	Xanthan gum	0,25
	Aqua/Water	53,3
D	Cynara cardunculus (artichoke) seed oil	0,8
	C 13-14 Alkane	5
E	Aqua/water	3
	Olea europaea (olive) fruit extract, maltodextrin	0,8
	Tocopherol	0,1
	Amylopectin	2
	Phenoxyethanol, Ethylhexylglycerin	0,75
	Parfum/fragrance	qs



PUFFY EYES TREATING CONCEALER



Concealer designed to provide not only coverage, but also to counteract under-eye bags. It contains **FLAVOSLIM**, a sustainable active ingredient from bergamot juice, able to improve microcirculation. **OPUNTIA OIL** provides a remarkable amount of phytosterols and antioxidants.

BIONAP
BIOACTIVE NATURAL PRODUCTS

KEY INGREDIENTS



FLAVOSLIM™



OPUNTIA Oil™

CODE: PTC 0303-22

MANUFACTURING PROCESS:

Heat phase A and C, separately at 85°C.

When phase A reaches the temperature, add phase B.

Add phase C to phase AB under stirring, slowly, maintaining the temperature at 75°C. Homogenize. Keep under stirring and below 60°C add phase D.

Below 40°C add the pre-mixed phase E.

Add phase F, one ingredient at a time.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance:

tinted cream

pH: /

VISCOSITY: (IKA ROTAVISC me-vi, spindle SP-10, 50 rpm, 20°C): 6600 cP

93,25%*
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Polyglyceryl-3 Polyricinoleate	3
	Polyglyceryl-3 Polyricinoleate (and) Polyglyceryl-4 Oleate (and) Propanediol	1
	Cetearyl isononanoate	5,5
	Hydrogenated castor oil	0,5
	Cera alba	0,5
	Diisostearoyl Polyglyceryl-3 Dimer Dilinoleate	4
	C 12-15 Alkyl benzoate	5
B	Titanium dioxide/CI 77891 , Aluminum Hydroxide, Sodium Lauroyl Glutamate, Lysine and Magnesium Chloride.	8
	Iron oxides (CI77492), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,7
	Iron oxides (CI77491), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,23
	Iron oxides (CI77499), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,08
C	Glycerin	3
	Magnesium sulphate heptahydrate	1
	Xanthan gum	0,25
	Aqua/Water	54,89
D	Opuntia ficus-indica seed oil	0,5
	C 9-12 Alkane	5
	Aqua/water	3
	Citrus aurantium bergamia (bergamot) fruit extract	1
F	Tocopherol	0,1
	Silica	2
	Phenoxyethanol, Ethylhexylglycerin	0,75
	Parfum/fragrance	qs



PERFECTING POWDER



Loose powder designed to deliver a flawless and even skin complexion. It is enriched with **SKIN SAVE** and **POMEGRANATE OIL**, which help fight skin redness and blemishes.

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KEY INGREDIENTS



SKIN SAVE™



POMEGRANATE OIL™

CODE: PPW 0103-22

MANUFACTURING PROCESS:

Mix the ingredients of phase A in the planetary mixer. Add phase B, one ingredient at a time and mix.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance: whitish powder

98,88%*
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Mica	39
	Talc	25
	Silica	20
	Dimethylimidazolidinone Rice Starch	6
	Magnesium stearate	4
	Lauroyl lysine	2,5
	Olea europaea (olive) leaf extract, Opuntia ficus-indica stem extract, Capparis spinosa fruit extract, Maltodextrin	1,5
B	Punica granatum (pomegranate) seed oil	0,3
	Triisononanol	0,7
	Phenoxyethanol, ethylhexylglycerin	1
	Parfum/fragrance	qs



BRIGHTENING MINERAL FOUNDATION



This mineral foundation is enriched with **SKIN MOON**, a botanical active ingredient coming from a blend of extracts able to counteract UV-induced dark spots, providing an effective photoprotection.

BIOINAP
BIOACTIVE NATURAL PRODUCTS

KEY INGREDIENTS



SKIN MOON™

CODE:BMF 0103-22

MANUFACTURING PROCESS:

Combine phase A and grind until fine powder is produced. Move powder to ribbon blender and add phase B while product is being mixed. Stir until homogenously blended.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance: light beige powder

99,5%*
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Mica	70,5
	Titanium dioxide/CI 77891 , Aluminum Hydroxide, Sodium Lauroyl Glutamate, Lysine and Magnesium Chloride.	9
	Magnesium stearate	5
	Citrus Sinensis (Orange) fruit extract, Oryza Sativa (Rice) extract, Capparis Spinosa fruit extract, Olea Europaea (Olive) leaf extract, Maltodextrin.	2
B	Mica	3
	Iron oxides (CI77492), Sodium lauroyl glutamate, Lysine, Magnesium chloride	1,5
	Iron oxides (CI77491), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,37
	Iron oxides (CI77499), Sodium lauroyl glutamate, Lysine, Magnesium chloride	0,13
C	Triisononanol	3
	Phenoxyethanol, ethylhexylglycerin	0,5
	Mica (and) Iron Oxides	5
	Parfum/fragrance	qs



HYDRATING & HEALING LIP TINT



This lip tint is functionalized with **OPUNTIA BIOCOMPLEX SH**, a sustainable active ingredient coming from the juice of Sicilian prickly pear. It provides deep hydration and stimulates skin regenerative processes with a hyaluronic acid-like activity.

BIONAP
BIOACTIVE NATURAL PRODUCTS

KEY INGREDIENTS



OPUNTIA BIOCOMPLEX™ SH

CODE:HLT 0102-22

MANUFACTURING PROCESS:

Combine ingredients of phase A and heat up to 90°C.

When phase A reaches the temperature, add phase B.

Combine ingredients of phase C and heat up to 80°C

Maintaining the temperature of 80°C, add phase C to AB slowly and under homogenization.

Cool down under stirring.

Below 45°C add phase D, one ingredient at a time.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance: red cream

pH: /

VISCOSITY: (IKA ROTAVISC me-vi, spindle SP-10, 50 rpm, 20°C): 5600 cP

95,8%*

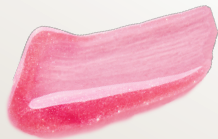
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Polyglyceryl-3 polyricinoleate	3
	Octyldodecanol	15
	Dibutyl lauroyl glutamide	0,6
	Dibutyl ethylhexanoyl glutamide	0,4
	Cetearyl isononanoate	14
	Caprylic/capric triglyceride	10
B	Mica, Irox oxides	0,3
	C.I 15850:1	2,5
C	Aqua/water	48,9
	Pentylene glycol	3
	Opuntia ficus-indica stem extract, maltodextrin	1
	Magnesium sulphate heptahydrate	0,5
D	Phenoxyethanol, ethylhexyl glycerin	0,7
	Tocopherol	0,1
	Aroma	qs



MEDITERRANEAN LIP GLOSS



An essence of Mediterranean crops on lips. This lip gloss is enriched with **TOMATO OIL**, a natural and sustainable cold-pressed oil from Sicilian tomato seeds, and a **GLYCERIC EXTRACT OF OPUNTIA**, coming from a zero-waste process.

KEY INGREDIENTS



**GLYCERIC EXTRACT
OF OPUNTIA**

CODE: LGL 0303-22

MANUFACTURING PROCESS:

Weight ingredients of phase A and mix until uniform.

Premix phase B and add to phase A.

Premix phase C and add to phase AB.

Add slowly phase D to ABC and stir until a homogeneous gel is formed.

Add phase E.

CHEMICAL/PHISICAL CHARACTERISTICS:

Appearance: hot pink lip gloss

pH: /

VISCOSITY: (IKA ROTAVISC me-vi, spindle SP-10, 50 rpm, 20°C): 6500 cP

81,2%*
NATURAL-BASED INGREDIENTS

* Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128. The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

PHASE	INCI NAME EU/US	%
A	Tricyclodecanemethyl Isononanoate	10,8
	Octyldodecanol	37,3
	Triisostearin	20
	Triisononanoïn	8
	Ethylhexyl palmitate	10
	Solanum lycopersicum (tomato) seed oil	0,5
	Tocopherol	0,2
B	Diisostearoyl Polyglyceryl-3 Dimer Dilinoleate	4
	Glycerin, Opuntia ficus-indica stem extract	1
C	Red 7 (CI 15850) (and) Hydrogenated Polydecene (and) Polyhydroxystearic Acid.	1
	Titanium dioxide/CI 77891 , Aluminum Hydroxide, Sodium Lauroyl Glutamate, Lysine and Magnesium Chloride.	0,2
D	Silica dimethyl silylate	7
E	Aroma	qs

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